



INSTALLATION INSTRUCTIONS

YAMAHA YXZ1000

FENDER FLARES

PART # 44-1400

IMPORTANT NOTICES

READ AND UNDERSTAND THESE INSTRUCTIONS COMPLETELY BEFORE INSTALLATION TO AVOID INJURY TO YOURSELF, DAMAGE TO THE VEHICLE OR ACCESSORY.

- For proper installation, TWO people are required.
- Torque specifications must be followed when tightening bolts. Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.
- As specified on carton label, damage caused by packaging staples is not covered by warranty. All staples must be removed prior to removing product from carton.
- Failure to follow these installation instructions completely may void any warrantable components and result in product damage or personal injury.
- Do not use Loctite or any other similar fastener adhesive. These types of products react to plastics and cause cracking. Not covered by any warranty.

DEALER

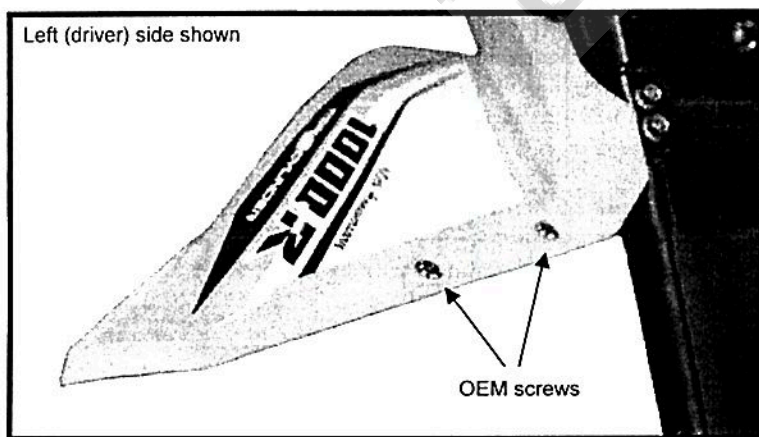
These instructions contain important information for future reference and must be given to the customer at time of purchase or upon completion of installation.

Parts List (parts available with kit only and not available separately)

ITEM	PART NAME	DESCRIPTION	QTY
A	Front left fender flare	CNC cut-out made of 1/4" thick high-density polyethylene	1
B	Front right fender flare	CNC cut-out made of 1/4" thick high-density polyethylene	1
C	Rear left fender flare	CNC cut-out made of 1/4" thick high-density polyethylene	1
D	Rear right fender flare	CNC cut-out made of 1/4" thick high-density polyethylene	1
INSTRUCTION BAG	E	Mounting hardware Includes: 20 phillips truss head screws SS M6 x 20, 36 plastic washers M6 and 16 flanged locknuts M6	1

1. Rear fender flares installation

- a) Remove the OEM screws from the rear fenders as shown below by the arrow (2 screws on each side).



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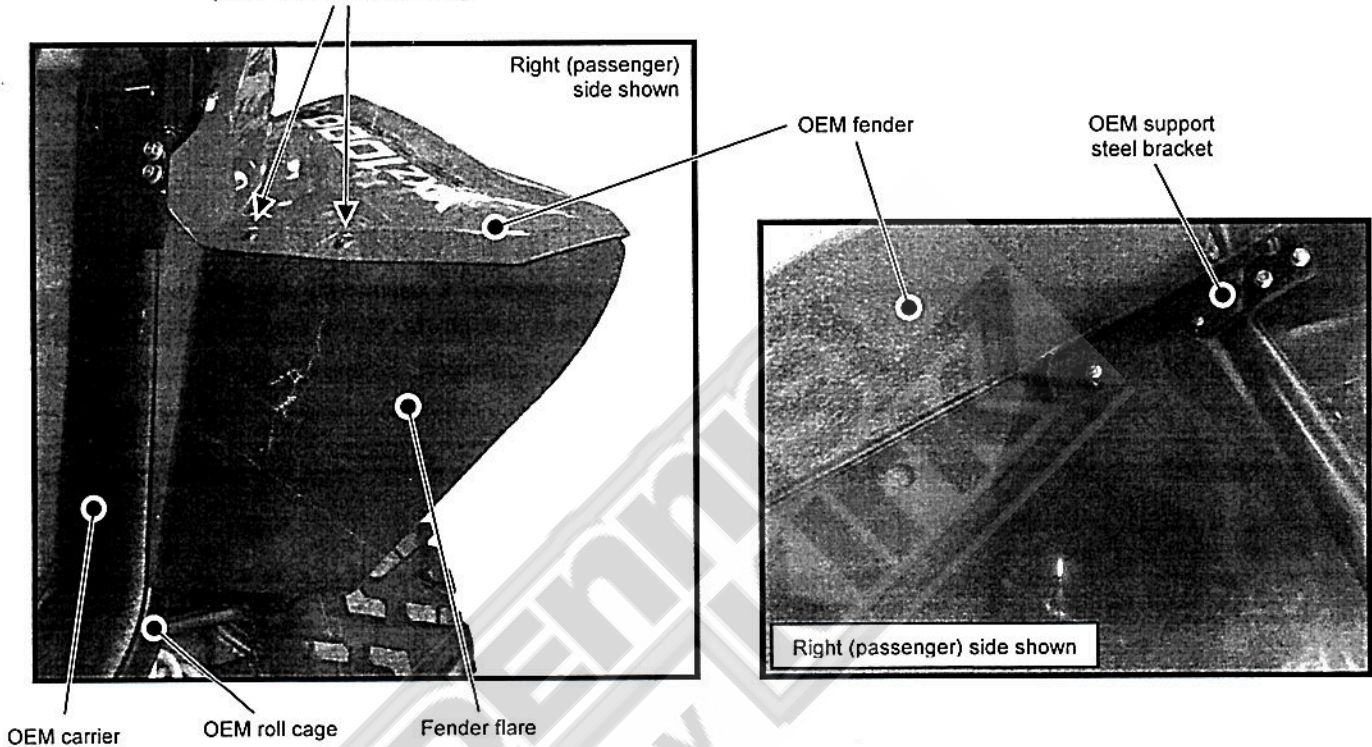
Torque specifications must be followed when tightening bolts.

Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.

- b) Install the rear fender flare (Item C & D) to the vehicle as per following instructions. At mounting screws location, the fender flare must be placed between the OEM fender and OEM support steel bracket. At the OEM carrier location, the fender flare must be placed between the roll cage tubing and the OEM carrier. Adjust position and tighten.

Caution: over tightening any hardware could cause irreversible damage.

Philips truss head screws M6 x 20 and plastic washers M6
($5.0 \pm 0.5 \text{ N}\cdot\text{m} / 44 \pm 4 \text{ lbf}\cdot\text{in}$)

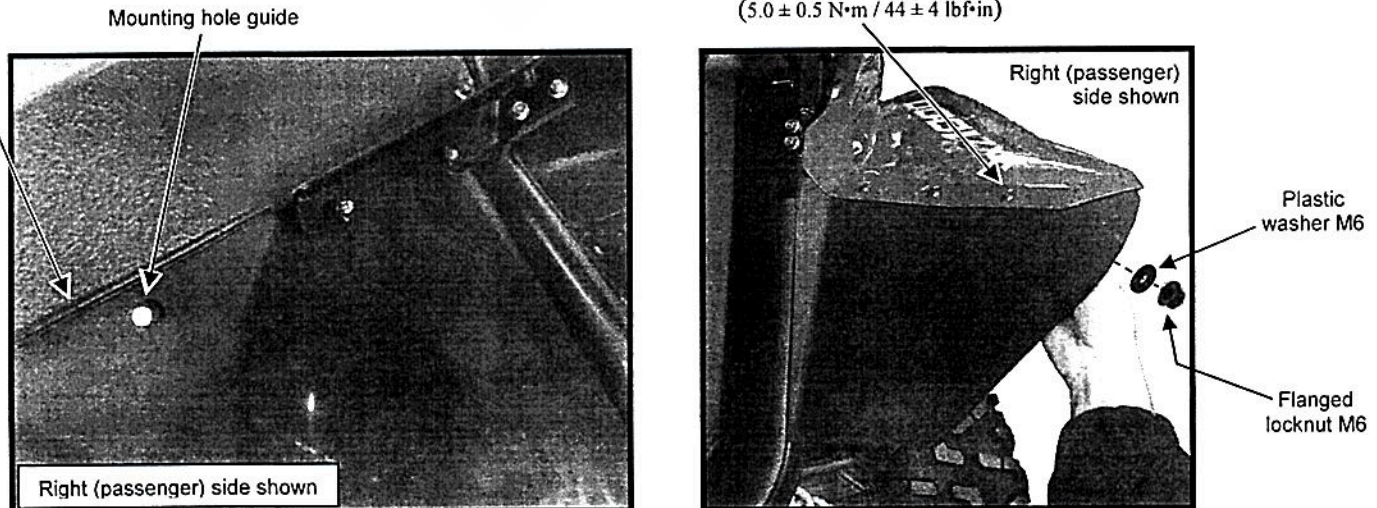


- c) Ensure that the rear fender flares are in proper position.

As reference, the fender flare edge should be aligned perfectly with the ridge located under the OEM fender.

Use the fender flare remaining mounting hole as a guide and drill a 1/4 inch diameter hole through the OEM fender and attach with supplied hardware as shown below. **Caution: over tightening any hardware could cause irreversible damage.**

Philips truss head screws M6 x 20 and plastic washers M6
($5.0 \pm 0.5 \text{ N}\cdot\text{m} / 44 \pm 4 \text{ lbf}\cdot\text{in}$)



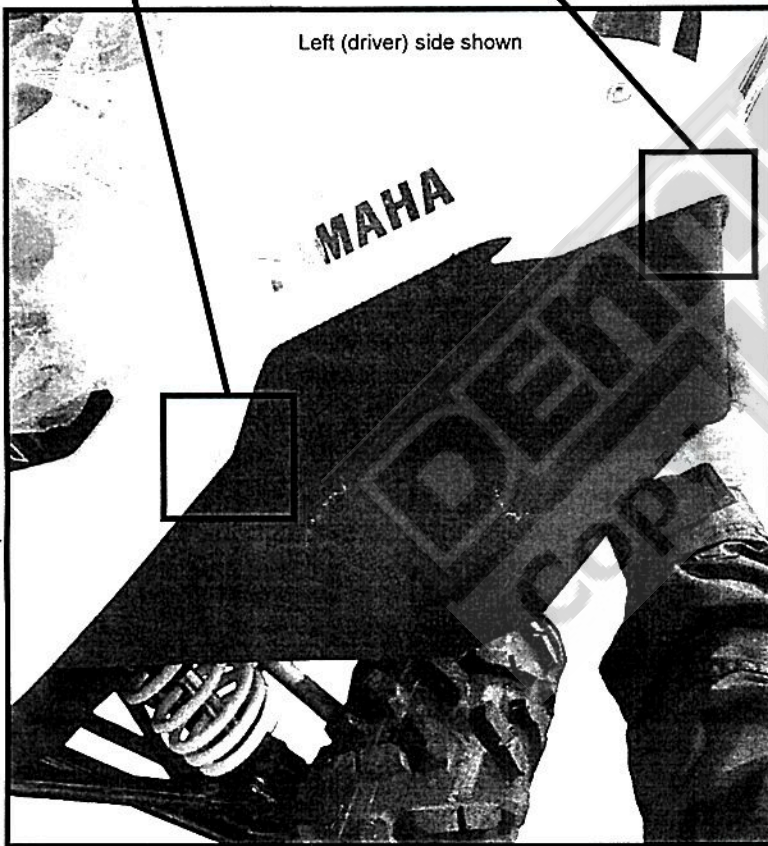
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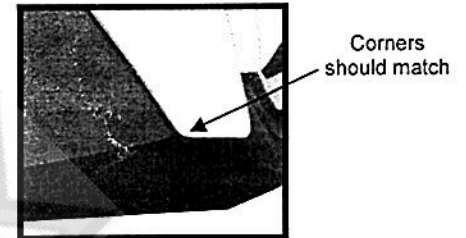
2. Front fender flares installation (***) Removing the front wheels will provide extra space to achieve this step (***)

- d) For this step, the help of another person is strongly recommended.
The use of clamps and/or tape to hold the fender flare in place during this step may be helpful.



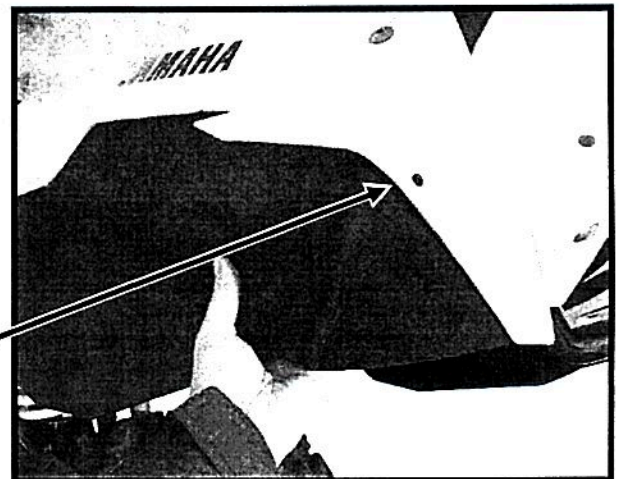
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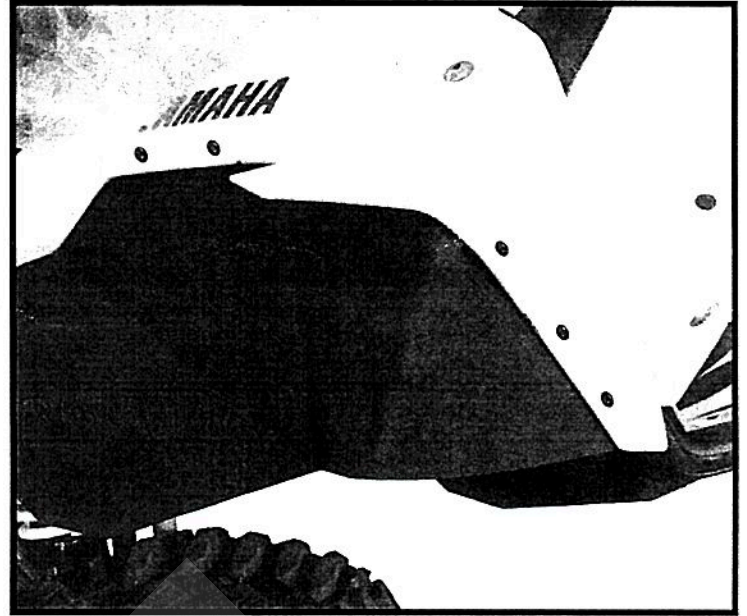
Prior to drilling any holes, ensure fender flares are properly positioned.
If not, gaps will be visible.
Fender flares are very flexible. They may be pushed into place if necessary.



- e) While another person is holding the front overfender in the proper position, locate, mark and drill one 1/4 inch diameter hole through the OEM fender using one of the fender flare mounting holes as a guide and secure using one screw with one washer and one locknut with one washer supplied (torque 5.0 ± 0.5 N•m / 44 ± 4 lbf•in) as shown.

Repeat for each remaining mounting holes.





3. Maintenance and Care

Tighten all hardware after first use and periodically thereafter.

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