



INSTALLATION INSTRUCTIONS
YAMAHA WOLVERINE RMAX 2
FENDER FLARES
PART # 44-7500

IMPORTANT NOTICES

READ AND UNDERSTAND THESE INSTRUCTIONS COMPLETELY BEFORE INSTALLATION TO AVOID INJURY TO YOURSELF, DAMAGE TO THE VEHICLE OR ACCESSORY.

- For proper installation, **TWO** people are required.
- Torque specifications must be followed when tightening bolts. Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.
- As specified on carton label, damage caused by packaging staples is not covered by warranty. All staples must be removed prior to removing product from carton.
- Failure to follow these installation instructions completely may void any warrantable components and result in product damage or personal injury.
- Do not use Loctite or any other similar fastener adhesive. These types of products react to plastics and cause cracking. Not covered by any warranty.

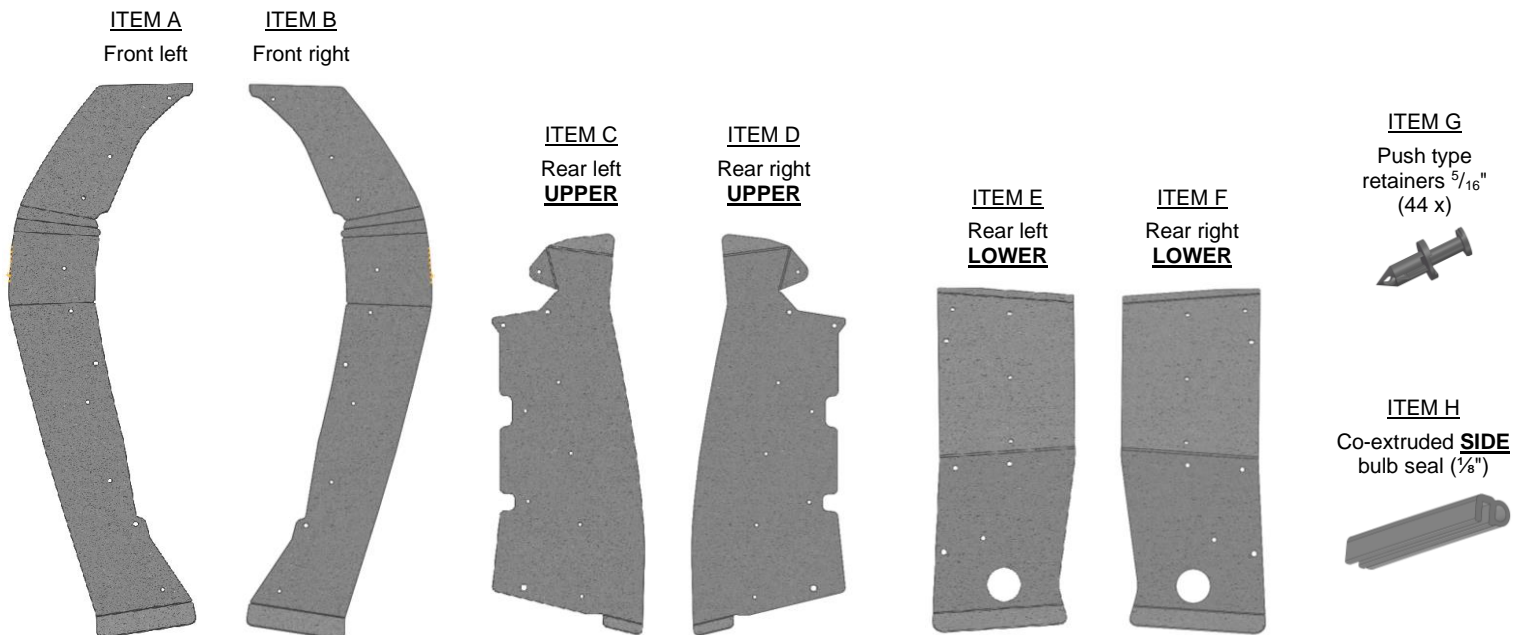
DEALER

These instructions contain important information for future reference and must be given to the customer at time of purchase or upon completion of installation.

Parts List (parts available with kit only and not available separately)

ITEM	PART NAME	DESCRIPTION	QTY
A	Front left fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
B	Front right fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
C	Rear left upper fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
D	Rear right upper fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
E	Rear left lower fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
F	Rear right lower fender flare	CNC cut-out made of 1/8" thick high-density polyethylene	1
INSTRUCTION BAG	G	Mounting hardware	Includes: 44 push type retainers 5/16"
	H	Co-extruded SIDE bulb seal (1/8")	Includes: 18" Co-extruded SIDE bulb seal (1/8") / #77-108BS-SIDE [end user to cut to exact length]

PARTS IDENTIFICATION:



IMPORTANT NOTICES

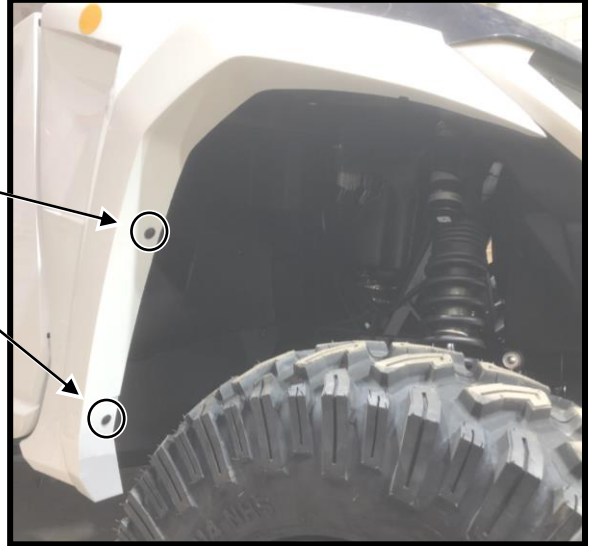
Torque specifications must be followed when tightening bolts.

Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.

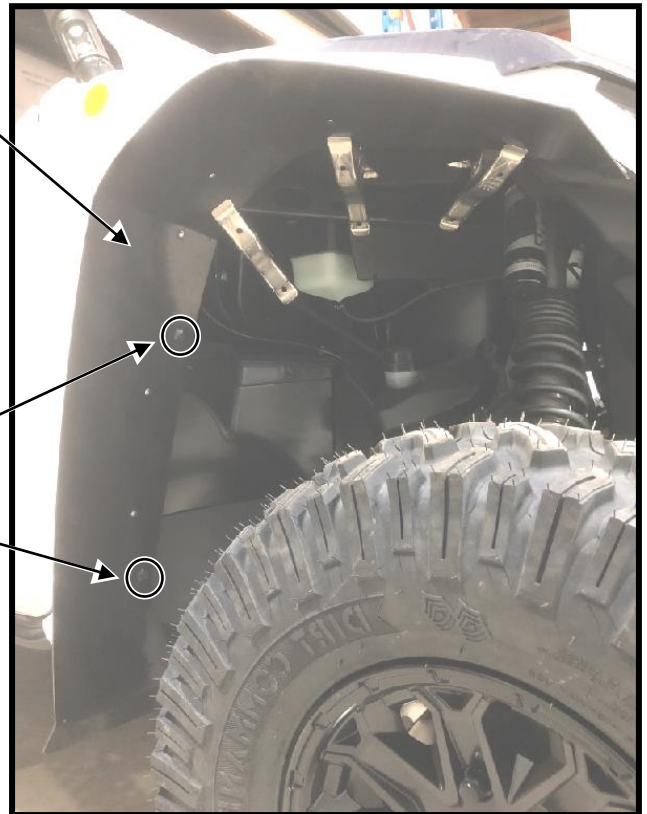
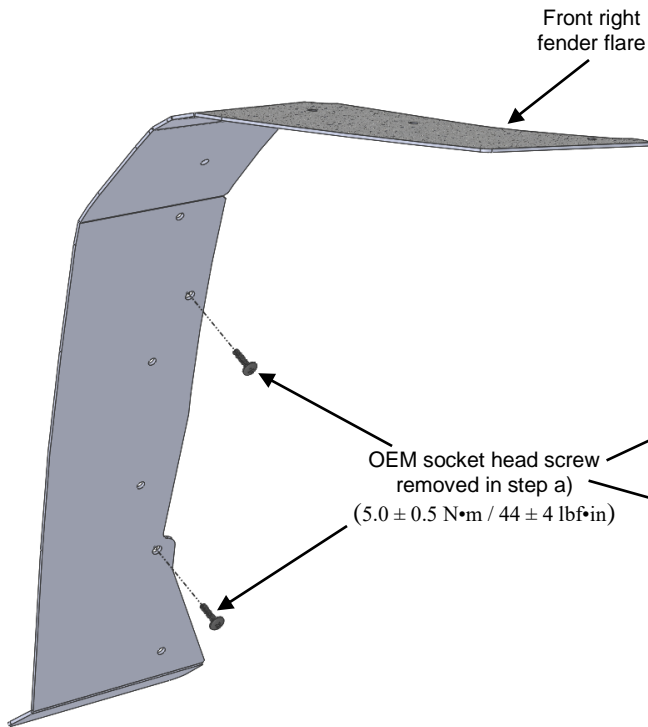
1. Front fender flares installation (right side shown, passenger side)

- a) Temporarily remove the OEM socket head screws (2x) located on the side of the front OEM fender as shown by the arrow.

OEM socket head screw to be temporarily removed



- b) Attach the front right fender flare part (Item B) to the OEM fender using the OEM socket head screw (2x) removed in previous step and temporarily secure the remaining section of the front right fender flare to the vehicle using spring clamps or any other clamping tools as shown below. Adjust the position of the fender flare and tighten all screws **with specified torque indicated below**.

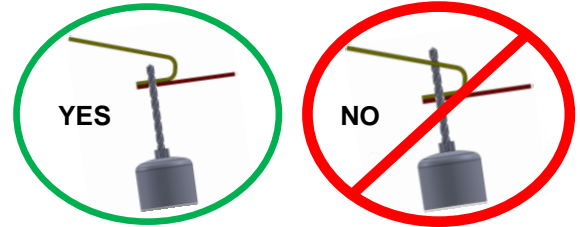


- c) Ensure that the front right fender flare is in proper position and use the remaining mounting holes (8x) as guide to drill $\frac{5}{16}$ inch diameter holes through the vehicle front fender and secure right away with the supplied push type retainers as shown below.

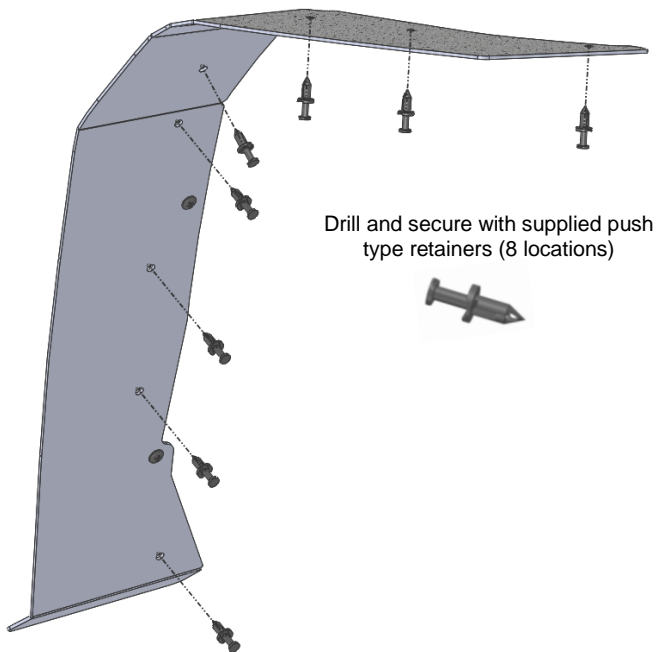
WARNING: For each hole, a single (1) layer of OEM front fender should be drilled / pierced.



WARNING: For each guide mounting hole, a single (1) layer of OEM front right fender should be drilled / pierced



Maximum drilling depth of $\frac{1}{2}$ "



- d) Repeat steps a) to c) for the front left fender flare part.

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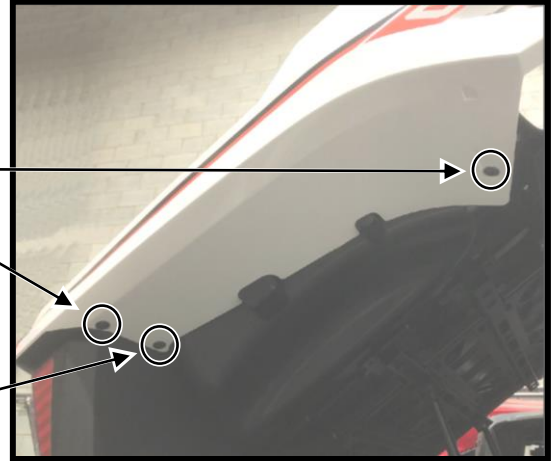
Torque specifications must be followed when tightening bolts.

Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.

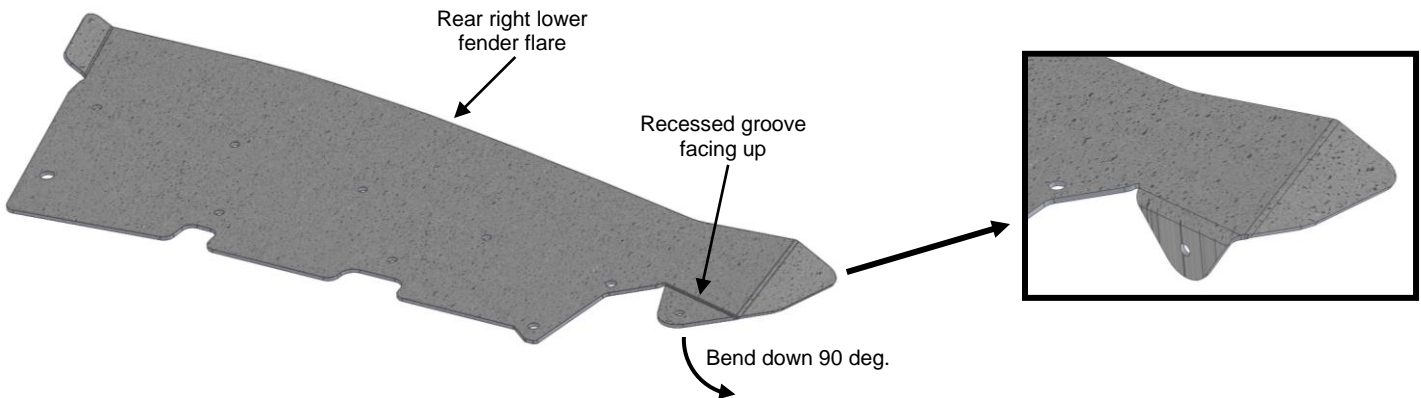
2. Rear upper fender flares installation (right side shown, passenger side)

- e) Temporarily remove the OEM socket head screw (3x) located under the rear OEM fender as shown by the arrow.

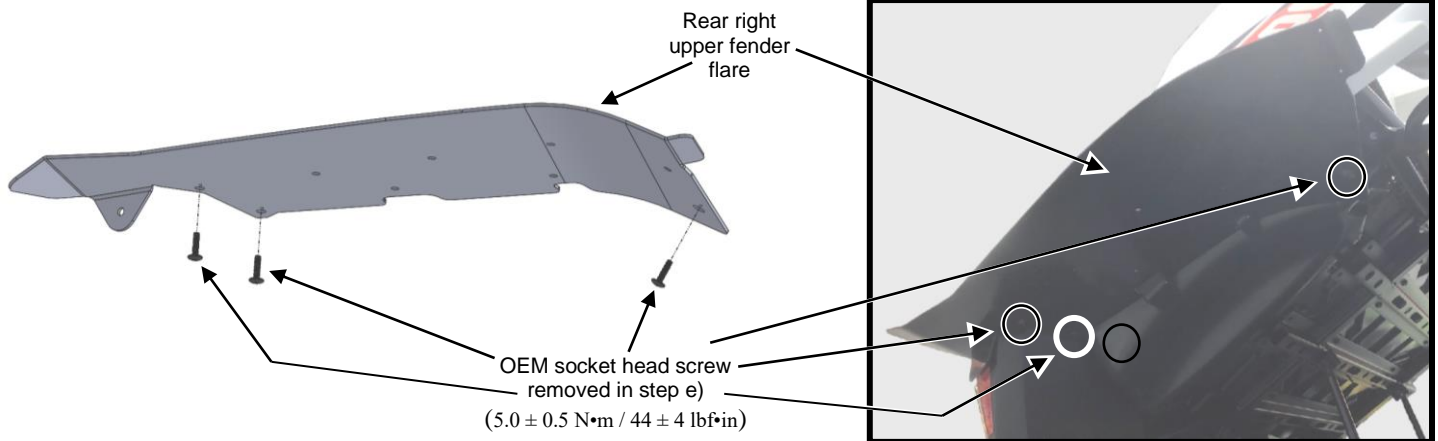
socket head screws to be temporarily removed



- f) With the recessed groove of the rear right upper fender flare part (Item D) facing **UP**, bend **DOWN** 90 degrees the section exceeding the groove as shown beside.

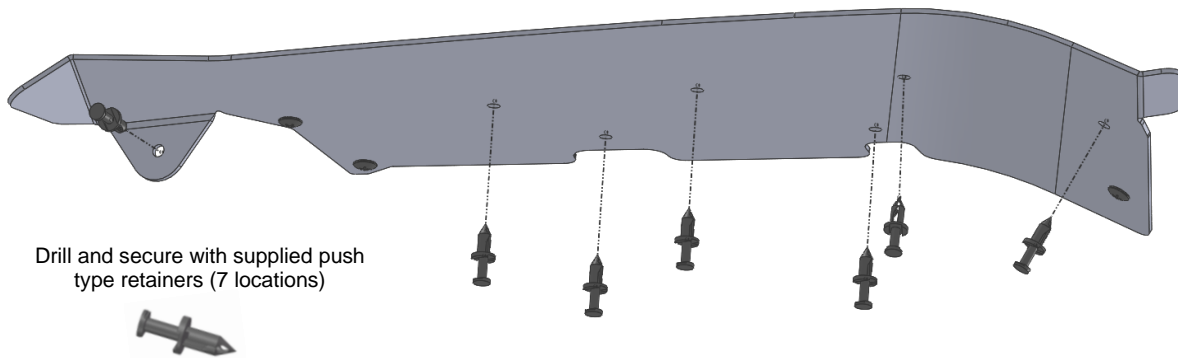
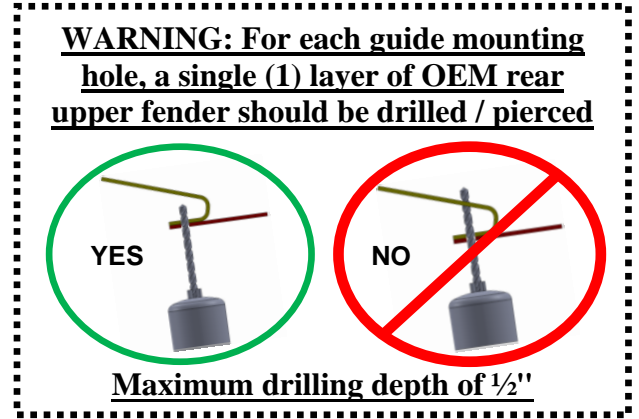
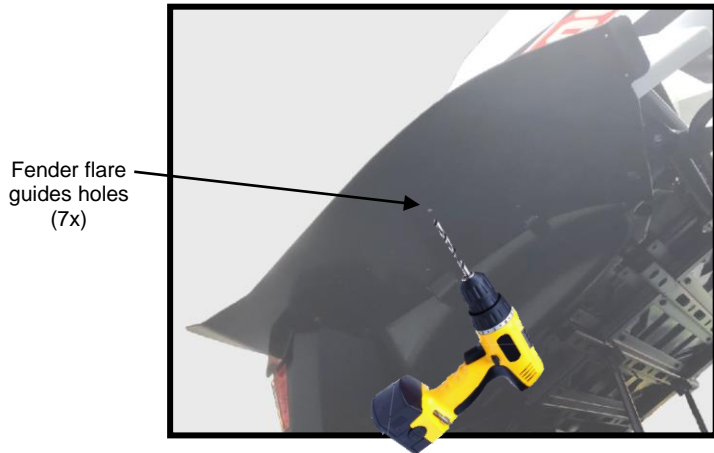


- g) Attach the rear right upper fender flare part to the OEM fender using the OEM socket head screw (3x) removed in previous step. Adjust the position of the of the fender flare and tighten all screws **with specified torque indicated below**.



- h) Use the remaining mounting holes (7x) as guide to drill $\frac{5}{16}$ inch diameter holes through the vehicle rear fender and secure right away with the supplied push type retainers as shown below.

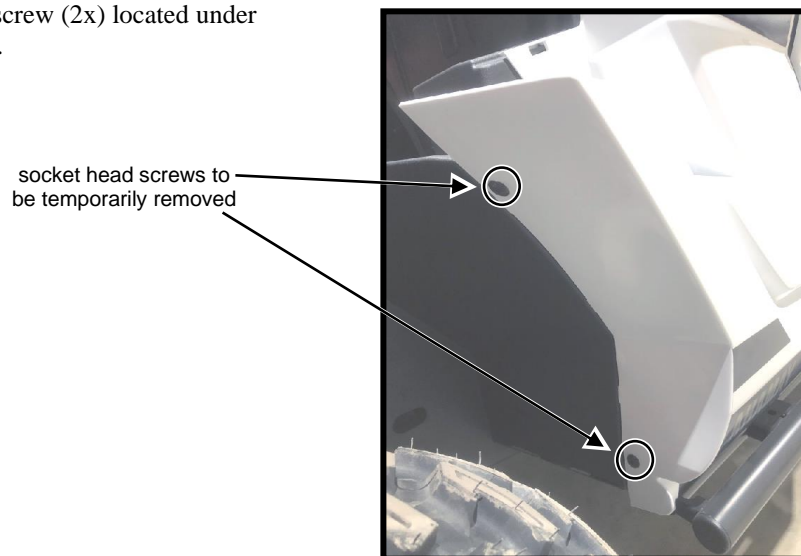
WARNING: For each hole, a single (1) layer of OEM rear upper fender should be drilled / pierced.



- i) Repeat steps e) to h) for the rear upper left fender flare part.

3. Rear lower fender flares installation (right side shown, passenger side)

- j) Temporarily remove the OEM socket head screw (2x) located under the rear OEM fender as shown by the arrow.

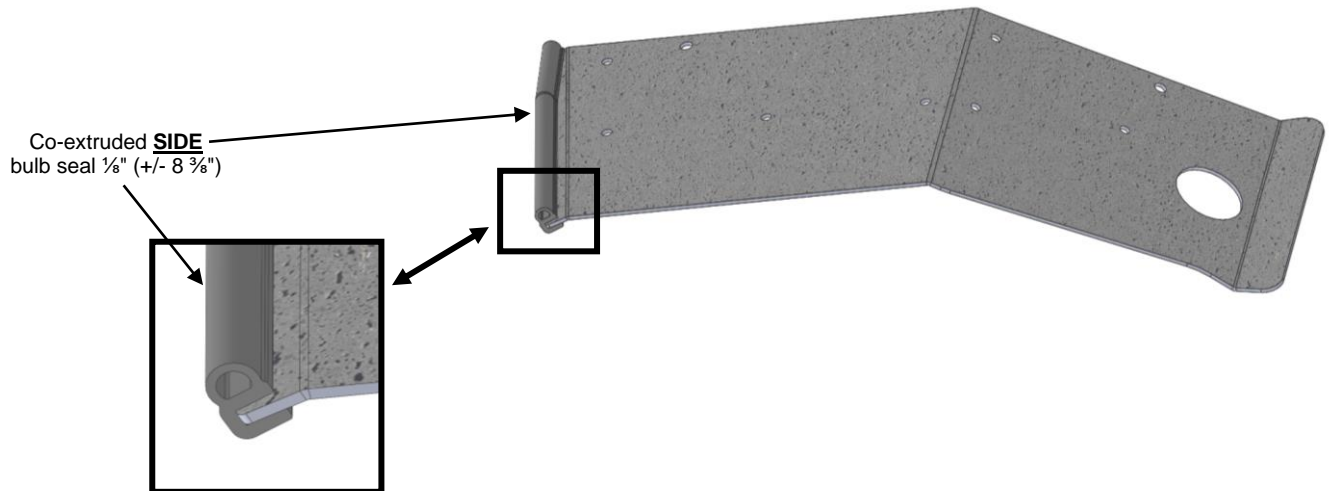


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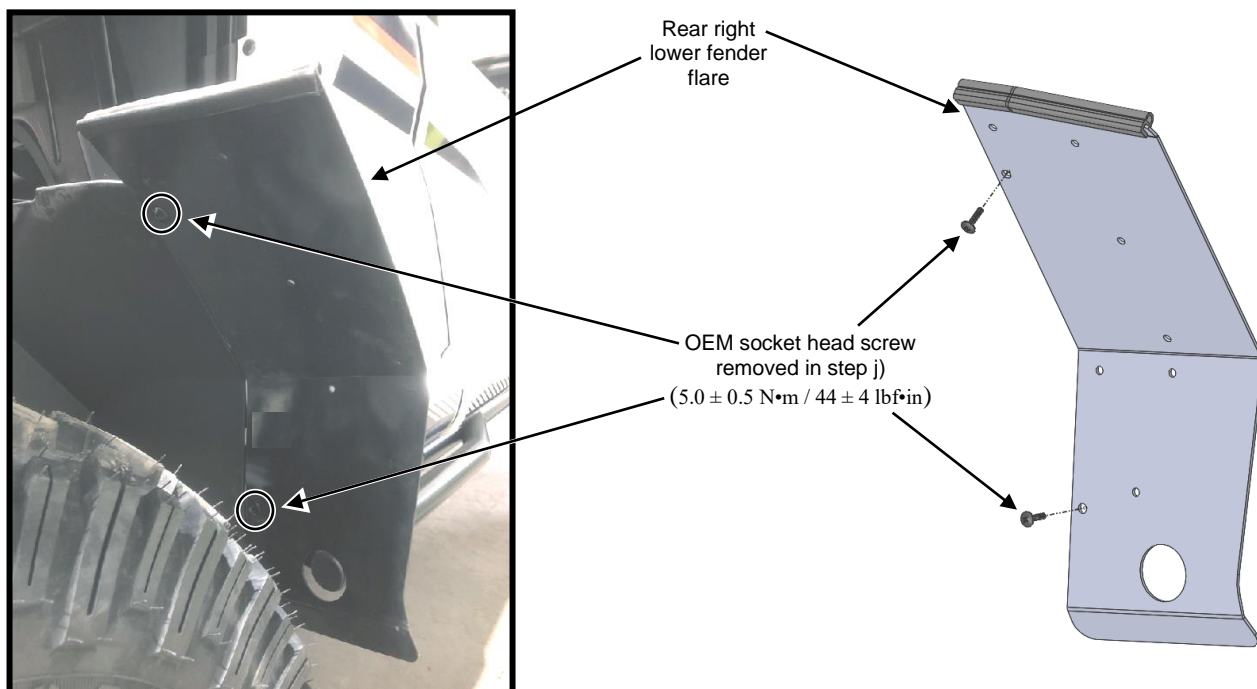
Torque specifications must be followed when tightening bolts.

Over-tightening any and/or all screws will cause cracks around mounting holes which is not covered by any warranty.

- k) Apply the co-extruded **SIDE** bulb seal (Item H) to the rear right lower fender flare (Item F) edge as shown below using manual pressure to ensure good adhesion and cut any excess.



- l) Attach the rear right lower fender flare part to the OEM fender using the OEM socket head screw (2x) removed in previous step. Adjust the position of the of the fender flare and tighten all screws with specified torque indicated below.

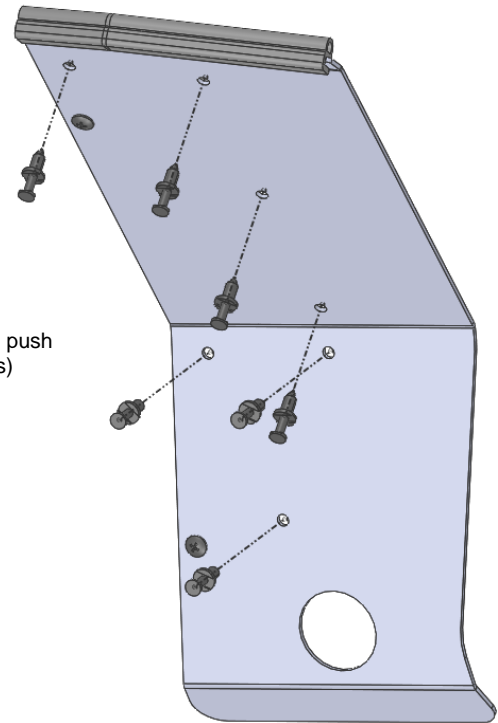
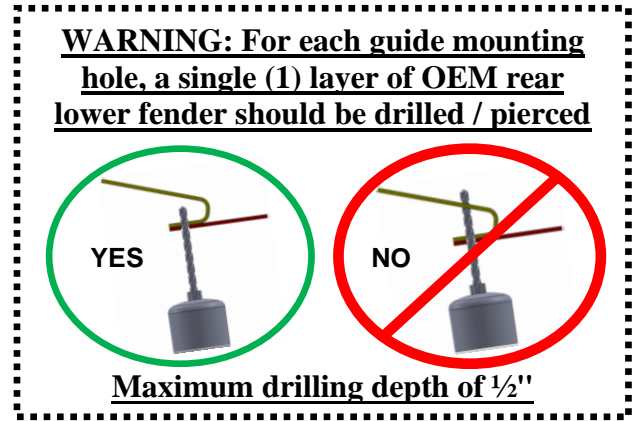


- m) Use the remaining mounting holes (7x) as guide to drill $\frac{5}{16}$ inch diameter holes through the vehicle rear fender and secure right away with the supplied push type retainers as shown below.

WARNING: For each hole, a single (1) layer of OEM rear lower fender should be drilled / pierced.



Fender flare guides holes (7x)



Drill and secure with supplied push type retainers (7 locations)

- n) Repeat steps j) to m) for the rear left lower fender flare part.

4. Maintenance and Care

Tighten all hardware after first use and periodically thereafter.